



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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C45-15-10
Job Sheet 172365



Part No: C45-15-10

Job Qty: 1 ea

Part Name: Ford Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No:

Due Date: 2/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: C45-15-10 REV.3 IPP REV:A 18.01.22 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/20/18	0.00	0.00	Start Up Small Fab-1		SB
100	Small Fab	1 pcs		2/21/18	0.00	0.50	Small Fab-3		ALL
120	QC	1 pcs		2/21/18	0.00	0.00	QC5		SB
140	Packaging	1 pcs		2/21/18	0.00	0.00	Packaging3-1		SB
160	QC21-SA	1 Ea		2/21/18	0.00	0.00	QC21		

Part Op 100 - Modify as per dwg.
Descriptions:

DAS
21
9-82

FEB 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
E3TZ-4730-A	Bumper	1 Ea (1 ea)	90-Start up Operation	5041949

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	E3TZ-4730-A	1	4	0

Part Specifications

Specifications could not be found.

Plex 2/15/18 3:56 PM Dart.Gagnon.Michelle



Container No: S042853

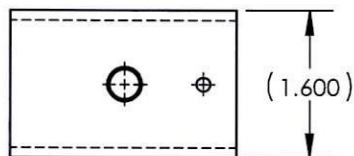
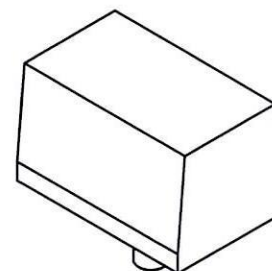
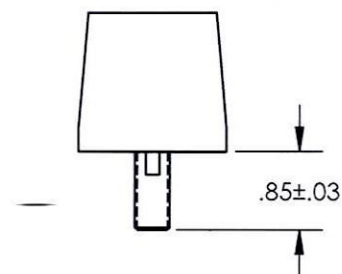
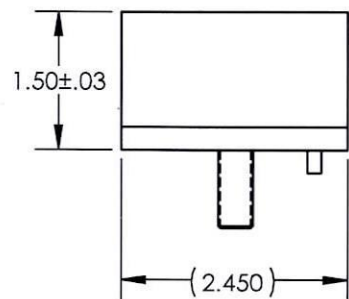
Part: C45-15-10
Serial No/Batch: S042853
Revision: C45-15-10
Inspector:

Date: 02/15/16 15:59 PM

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM	11/6/2012	JAG	
3	15-0102	CH'D DIMESION WAS (2.000) IS 1.50±.03 TO ACCOMODATE NEW CAGE DESIGN.	5/7/2015	RJC	JAG



DART AEROSPACE	
TITLE FORD BUMPER	
DWG NO. C45-15-10	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 6° .X ± .1	DRAWN BY: CANAM APPROVED <i>D Weil</i> HEAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 9/12/1997 SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-15-10	1	FORD BUMPER		(#E3TZ-4730-A) MODIFIED